

# ALIGNER WAFER BONDERS

# **AML - AWB PLATFORM**

The AWB systems offer the versatility to perform in-situ aligned bonding of 2" to 8" wafers using a wide range of techniques:

Anodic, Eutectic, Direct (High & Low Temperature), Adhesive, Solder, Thermo-compression, Glass frit and 'iCAB' in-situ chemistry align & bond.

**In-situ Chemistry:** AML's unique in-situ alignment and process capabilities enable chemical preparation (for example, oxide removal in Cu-Cu bonding) or activation of the bonding surfaces immediately before alignment and wafer contact, without exposure to air between stages.

### **INTEGRATED SYSTEM FOR ALIGNMENT AND BONDING:**

- In-situ alignment: 1 micron accuracy
- Wafer sizes from 2" to 8" & chip bonding
- Pressure: 10-6 mbar vacuum to 2 bar process gas (UHV option also available)
- Voltage: up to 2.5kV
- Temperatures: up to 560°C Wafers can be held at different temperatures
- Contact force: up to 40kN
- In-situ UV cure
- Market-leading short cycle times: fast-bonding/high throughput





# **APPLICATIONS:**

Wafer bonding has found many applications in the field of MEMS, III-Vs and ICs, and AML machines are widely used in the following:

- High-accuracy aligned adhesive bonding; acknowledged as 'hest tool'
- MEMs devices pressure sensors, accelerometers, microfluidics
- Vacuum encapsulation; acclaimed 'best system on the market'.
- Wafer Scale Packaging for MEMS & IC
- III-V bonding new high performance LEDs
- 3D Interconnects & TSV
- Advanced bonded substrates; for example silicon on glass (SOG)
- Smart cut Layer transfer

### LONG EXPERIENCE AND BONDING EXPERTISE

AML has over 25 years of experience in Aligned Wafer Bonding and MEMS fabrication. A pioneer in the design and fabrication of devices, AML now focuses solely on wafer bonding equipment.

### **BENEFITS - AML WAFER BONDERS:**

#### **TECHNICAL BENEFITS**

- In-situ alignment at temperature offers more reliable and accurate post-bond alignment – live view allows adjustment in real time
- See bond formation via in-situ optics. Confirm alignment immediately before bonding, resulting in fewer misalignments and higher yields
- No contact or contamination of bond surfaces no transfer jig or flags required
- High throughput simultaneous alignment with vacuum pump-down and heating; < 20-minute cycle times possible</li>
- Controlled heating and cooling to minimise stresses
- Large wafer separation up to 30mm enables:
  - Differential wafer temperatures for Getter processes, up to 350°C
  - In-situ surface preparation (for example, oxide removal)
  - Faster outgassing and pump-down to high vacuum
  - Bonding of Wafer stacks up to 30mm thickness
- Alignment of wafers at room temperature or at higher bonding temperatures
- Current-limited Anodic Bonding for improved process control, device reproducibility and reduced stress
- Flexible platform: AWB systems can be configured to suit customer requirements for bonding techniques, wafer sizes, chips and in-situ chemistry
- AML offers in-house support, from process feasibility to qualification - uniquely, AML has extensive experience in device design and bonding processes and is able to offer expertise in process development

### **COMMERCIAL BENEFITS**

- Lowest cost per bond and ownership of any align/bonding system available
- Proven, market-leading systems offer high reliability with minimal servicing
- Integrated systems for alignment and bonding no separate Mask or Bond-aligner required
- Economic, high-volume production manual and automatedload systems available
- Small footprint with high throughput
- Easy to install: only Power, Nitrogen, Compressed Air and Process gas requirements
- Excellent technical process support
- Worldwide customer base: AWB systems in operation across Europe, USA and Asia

# Align immediately prior to Bonding:



In-situ alignment = high throughput In-situ = more possibilities

ALIGN and BOND - ONE SYSTEM DOES IT ALL!



### AML ALIGNER WAFER BONDER – AWB SYSTEM: TECHNICAL SPECIFICATION

- The AWB systems offer fully-automated bonding processes, with manual intervention only required for loading of the wafers. The AML ROCK system provides for auto-wafer loading requirements.
- All bonding parameters and process recipes are controlled and stored.
- The system can also be networked and remotely interrogated, or controlled by AML via an internet connection.

Wafer sizes: 2", 3", 4", 6"& 8"

Also chips & odd-shaped substrates <3" (but without optical alignment).

**Alignment:** Manual and Auto-alignment capability. In-situ alignment offers a multitude of advantages over other bonders (where alignment is made outside the bond chamber). Image capture is available for deeper structures with widely spaced alignment marks.

Alignment accuracy: 1 µm.

**In-situ system:** Enables visual confirmation immediately before the bonding process that the desired alignment is still being achieved.

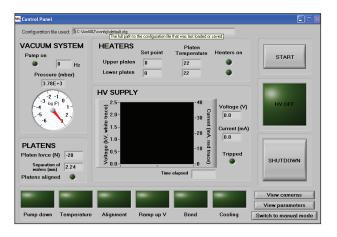
**Alignment can be carried out hot or cold:** This facility eliminates alignment inaccuracies due to thermal expansion and any mismatch between wafers, machine parts and platens.

# **Platen Manipulator:**

- Enables in-situ alignment of wafers under vacuum & at elevated temperatures
- Contact Force: up to 40kN provided via motorised active force control
- Precise wafer parallelism adjustment

# AML ALSO OFFERS AN APPLICATIONS DEVELOPMENT SERVICE:

- The BONDCENTRE offers bonding of customer-supplied test / demonstration wafers
- Development of customer-specific bonding processes
- Technology transfer of characterised processes



AML offers a complete package – integrated aligner bonding systems, with bonding process know-how & support from our **BONDCENTRE** application lab

**Optics:** Twin Microscope–Camera system with through-the-lens illumination. Two CCD cameras provide side-by-side display of images with Visible, IR or NIR capabilities for through-wafer vision and alignment.

**Bonding Environment:** Vacuum, Process gas or Vapour. Fully-automated dry turbo pumping system. 10-6 mbar to 2 bar absolute pressure (UHV option also available).

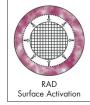
**Temperature:** Both Upper and Lower Platens independently controlled in 1°C steps. Heating & Cooling rates are programmable. Max Temperature:  $560^{\circ}$ C. Wafers can be held at different temperatures with  $\Delta$  T  $350^{\circ}$ C.

**Anodic Bonding:** Full-size platen electrodes for improved bond uniformity. Constant-current or voltage operation, for improved process control and reduced stress. 0-2.5 kV DC, up to 40 mA.

Motorised Platen movement: X, Y,  $\Theta$  and Z.

## **Additional Options:**

- Auto-alignment
- RAD tool for activated, low temperature bonding
- NIR imaging (for heavily doped wafers or alignment at higher temperatures)
- Water and formic acid Vapour Delivery system
- Triple-stack bonding tool
- In-situ UV adhesive curing





#### Platform - Models:

- AWB-04: 2" to 6" bonding. Fully auto-process, with manual wafer loading
- AWB-08: 6" to 8" bonding. Fully auto-process, with manual wafer loading
- ROCK platform for higher volume production, auto-loading etc









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